



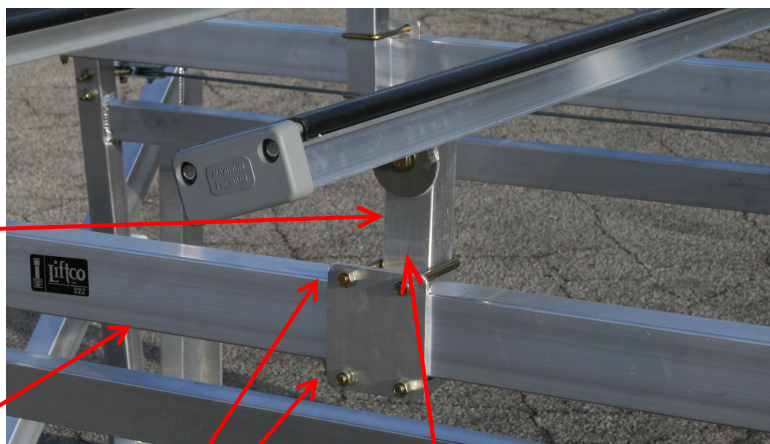
## poly aluminium Bunk Instructions

Adjustable Channel

Upper Crossmember

U-Bolts with Plate

Square 2 in. Tubes



1. Place bunk upside down on upper crossmembers front and back located with equal overhang.
2. Locate channels on inside edges of both front and back crossmembers.
3. Fasten round (or square) tubes onto channels with 3/8" bolts and nuts.
4. Place right side with tubes inside of upper crossmembers.
5. Use two 3/8" U-Bolts with plate and nuts to fasten to crossmember. (Refer to photo above)
6. Adjust to desired height and angle.

Tighten both U-Bolts and bolt holding tube tightly.