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GUIDE ARM REMOVAL / INSTALLATION SERVICE MANUAL #400004

1. Through existing access hole on topside of floor, remove Nyloc nut and washers from guide arm.
2. Cut / pull carpet approximately 3" back from access hole.
3. Drill 1-1/2" diameter hole 2-3/4" from center of existing access hole. This will allow access to the screw on bottom wall frame. **Note:** Drill hole all the way through floor.
4. Move floor so that newly drilled access hole is located over screw holding guide arm to wall frame.
5. Remove screw at this time (see illustration below).
6. Remove guide arm by freeing threaded rod in step (1) from attached floor bracket and sliding out glide block from wall frame.
7. Install new arm by reversing the above-mentioned process.

Approximate completion time: 20 – 30 minutes

